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## **DuraCotton MUG**

HEAT TRANSFER PAPER

### **INSTRUCTIONS:**

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#### **Transfer Mugs:**

Equipment Required

Professional Heat Press for Mugs

Compatible Color Laser Printer (using OEM Toner)

Coated Mug (same as used for Sublimation)

- \* Print your image, (reverse), onto our "DuraCotton Mug" paper, print on glossy side of paper using your compatible color laser printer, (see website for current models, must be color laser, not black & white).
  - \* Affix the DuraCotton Mug print onto the mug using heat tape to hold in position.
  - \* We HIGHLY recommend using a regular piece of paper around the mug, fold in half long ways and wrap around the mug before placing into your mug press. This will help regulate temperature during transfer AND protect your heating element from exposure to any potential "bleed through" of toner or polyester from the cup.
  - \* We used a Stahls Mighty Mug Press, yours may be different.  
Our press has a warmup time, (begins at 300° and warms up to 335°) and a post temperature time.  
If your mug press does also, set your time to Zero, and temperature to 330°-340° (you will need to verify your press temp to know the optimal setting).  
If your press has no warmup cycle and only starts at a set temperature, set temp to 335° and press for approximately 30 seconds to start, (adjust as needed).
  - \* Use Heavy pressure.
  - \* Upon removing the mug from the press, peel very quickly and evenly, then allow the mug to cool. You should have a vibrant, perfect transfer on the mug if done correctly.
  - \* Afterward, you may "glaze" or bake the cup for 5 - 10 minutes in an oven at 400°F to further protect the transfer from degradation in the wash.
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